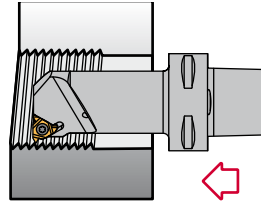
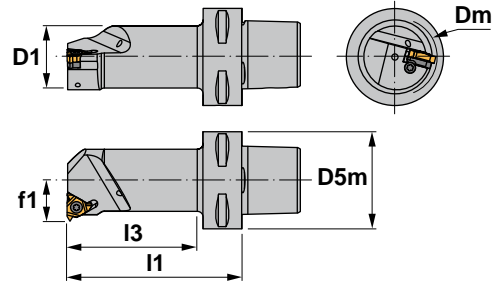









Characteristics:
Multipurpose threading boring bar
for negative lay down inserts.
PSC with internal coolant.

Eigenschaften:
Multifunktions-Bohrstange zum
Gewindedrehen für negative
Wendeschneidplatten.
PSC mit Innenkühlung.



SI 90° 

Reference Bezeichnung	D1	Dm	D5m	f1	I1	I3	Insert size Wendeschneidplatte				R	L		Nm	
PSC32-SIR/L12050-16	15.5	20	32	12	50	33	16 NR/L..	SN3	5510	-	-	-	-	2.0	0,210
PSC32-SIR/L22085-16	31.5	40	32	22	85	70	16 NR/L..	SA3	5510	YI3	YE3	SY3	-	2.0	0,510
PSC40-SIR/L12060-16	15.5	20	40	12	60	37	16 NR/L..	SN3	5510	-	-	-	-	2.0	0,300
PSC40-SIR/L14060-16	18.5	25	40	14	60	38	16 NR/L..	SA3T	5510	YI3	YE3	SY3	-	2.0	0,340
PSC40-SIR/L17070-16	24.5	32	40	17	70	48	16 NR/L..	SA3	5510	YI3	YE3	SY3	-	2.0	0,410
PSC40-SIR/L22090-16	32.0	40	40	22	90	69	16 NR/L..	SA3	5510	YI3	YE3	SY3	-	2.0	0,650
PSC40-SIR/L27080-16	39.5	50	40	27	80	60	16 NR/L..	SA3	5510	YI3	YE3	SY3	-	2.0	0,760
PSC50-SIR/L12060-16	15.5	20	50	12	60	35	16 NR/L..	SN3	5510	-	-	-	-	2.0	0,490
PSC50-SIR/L14060-16	18.5	25	50	14	60	36	16 NR/L..	SA3T	5510	YI3	YE3	SY3	-	2.0	0,510
PSC50-SIR/L17070-16	24.5	32	50	17	70	47	16 NR/L..	SA3	5510	YI3	YE3	SY3	-	2.0	0,590
PSC50-SIR/L22090-16	24.5	40	50	22	90	68	16 NR/L..	SA3	5510	YI3	YE3	SY3	-	2.0	0,820
PSC50-SIR/L27105-16	40.0	50	50	27	105	84	16 NR/L..	SA3	5510	YI3	YE3	SY3	-	2.0	1,200
PSC63-SIR/L14070-16	18.5	25	63	14	70	42	16 NR/L..	SA3T	5510	YI3	YE3	SY3	-	2.0	0,900
PSC63-SIR/L17075-16	24.5	32	63	17	75	48	16 NR/L..	SA3	5510	YI3	YE3	SY3	-	2.0	0,970
PSC63-SIR/L22090-16	32.0	40	63	22	90	64	16 NR/L..	SA3	5510	YI3	YE3	SY3	-	2.0	1,140
PSC63-SIR/L27105-16	40.0	50	63	27	105	80	16 NR/L..	SA3	5510	YI3	YE3	SY3	-	2.0	1,500
PSC40-SIR/L15065-22	18.5	25	40	15	65	42	22 NR/L..	SN4	5520	-	-	-	-	4.0	0,350
PSC40-SIR/L19070-22	25.0	32	40	19	70	48	22 NR/L..	SA4	5520	YI4	YE4	SY4	-	4.0	0,420
PSC40-SIR/L22090-22	31.5	40	40	22	90	69	22 NR/L..	SA4	5520	YI4	YE4	SY4	-	4.0	0,650
PSC40-SIR/L27080-22	39.5	50	40	27	80	60	22 NR/L..	SA4	5520	YI4	YE4	SY4	-	4.0	0,760
PSC50-SIR/L15065-22	18.5	25	50	15	65	41	22 NR/L..	SN4	5520	-	-	-	-	4.0	0,520
PSC50-SIR/L19070-22	25.0	32	50	19	70	47	22 NR/L..	SA4	5520	YI4	YE4	SY4	-	4.0	0,600
PSC50-SIR/L22090-22	31.5	40	50	22	90	68	22 NR/L..	SA4	5520	YI4	YE4	SY4	-	4.0	0,820
PSC50-SIR/L27105-22	40.0	50	50	27	105	84	22 NR/L..	SA4	5520	YI4	YE4	SY4	-	4.0	1,200
PSC63-SIR/L19075-22	25.0	32	63	19	75	48	22 NR/L..	SA4	5520	YI4	YE4	SY4	-	4.0	0,970
PSC63-SIR/L22090-22	31.5	40	63	22	90	64	22 NR/L..	SA4	5520	YI4	YE4	SY4	-	4.0	1,140
PSC63-SIR/L27105-22	40.0	50	63	27	105	80	22 NR/L..	SA4	5520	YI4	YE4	SY4	-	4.0	1,500

WARNING!! Because of large thread profile, modification may have to be made to the boring bar to achieve full depth of thread.
ACHTUNG!! Bei großen Gewindeprofilen könnte eine Änderung in der Bohrstange erforderlich sein, um die volle Gewindetiefe zu erreichen.

N R/L

Triangular negative inserts for internal threading.
Dreikantige negative Wendeschneidplatten zum Innengewindedrehen.  C04,06,07,09,10

Reference / Bez.

l

d

16 NR/L..

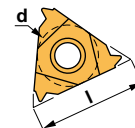
16,00

9,52

22 NR/L..

22,00

12,70



N R/L



N R/L TD

