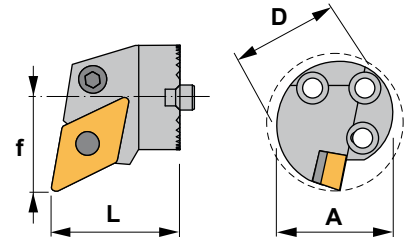




**Characteristics:**

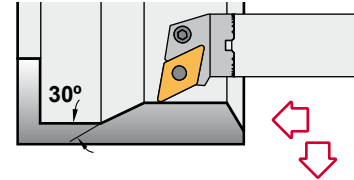
Boring head for internal turning and profiling applications equipped with rhombic negative inserts (angle 55°). For low powered machines and small pieces choose boring bars Ref. A-SDUC (Page: A218).



**Eigenschaften:**

Bohrkopf zum Innen- und Profildrehen mit rhombischen negativen Wendeschneidplatten (55° Winkel).

Für Niederleistungsmaschinen und kleine Werkstücke, wählen Sie Bohrstanen A-SDUC (Seite: A218).



## PDUN 93°-N

| Reference<br>Bezeichnung | D  | L  | f  | A  | Insert size<br>Wendeschneidplatte |       |
|--------------------------|----|----|----|----|-----------------------------------|-------|
| A32X PDUN R/L 15-N       | 32 | 30 | 22 | 40 | DN.. 1506..                       | 0,150 |
| A40X PDUN R/L 15-N       | 40 | 30 | 27 | 50 | DN.. 1506..                       | 0,300 |
| A50X PDUN R/L 15-N       | 50 | 40 | 35 | 63 | DN.. 1506..                       | 0,600 |
| A60X PDUN R/L 15-N       | 60 | 40 | 43 | 80 | DN.. 1506..                       | 0,800 |

| Reference<br>Bezeichnung |      |      |      |      |      |      |           | Nm  |
|--------------------------|------|------|------|------|------|------|-----------|-----|
| A32X PDUN R/L 15-N       | 8415 | 1648 | 5003 | 3715 | 4112 | 0012 | 3725 4135 | 3.0 |
| A40X PDUN R/L 15-N       | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 | 3725 4135 | 3.0 |
| A50X PDUN R/L 15-N       | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 | 3725 4135 | 3.0 |
| A60X PDUN R/L 15-N       | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 | 3725 4135 | 3.0 |

For DNM.. 1504.. inserts  
Für Wendeschneidplatten DNM.. 1504..

**DN..** 55° rhombic negative inserts. A36-37  
55° rhombische negative Wendeschneidplatten.

| Reference / Bez. | l     | s    | d     |
|------------------|-------|------|-------|
| DN.. 1504..      | 15,50 | 4,76 | 12,70 |
| DN.. 1506..      | 15,50 | 6,35 | 12,70 |

